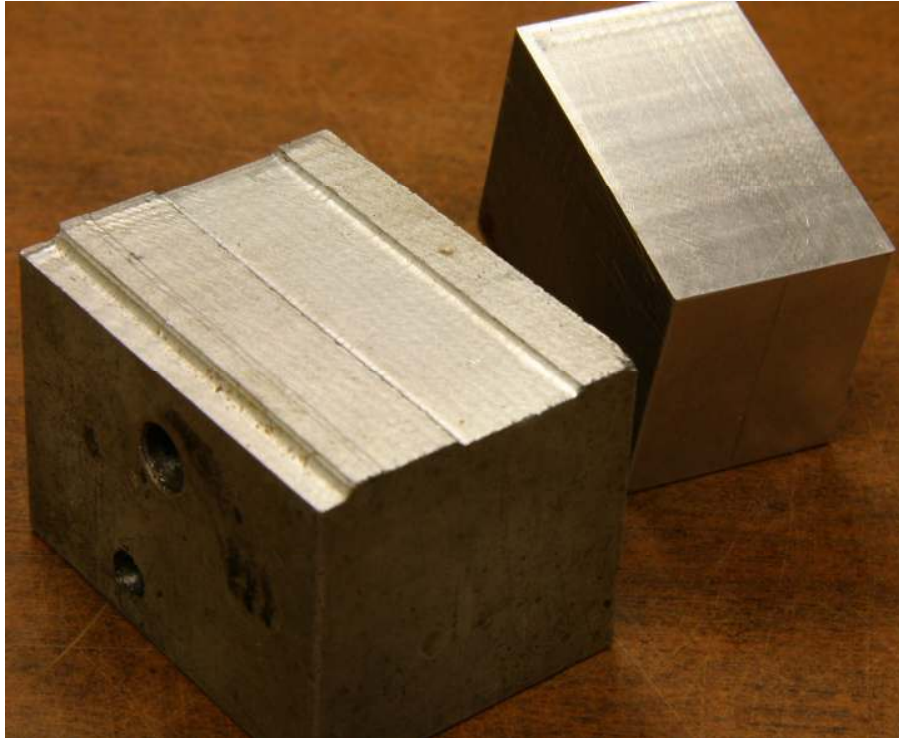


Gingery Shaper Surface Finish

By **R. G. Sparber**

Copyright protects this document.¹



It is hard to see the difference in this picture, but the tilted block was cut on my new vise and has a better surface finish. The other block was held in my old, weak vise which permitted movement during the cut.

When I run my Dial Test Indicator across the tilted block's surface, I see less than 0.0001" of



ripple.

I welcome your comments and questions.

Rick Sparber
Rgsparber@aol.com

¹ You are free to copy and distribute this document but not change it.