## Tightening All Fasteners on a Lectric XP 1.0 and 3.0 eBikes, Version 1.9

## By R. G. Sparber

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My Lectric XP 1.0 eBike user's manual lists fasteners and their torque spec. This was an essential starting point, but I wanted more. I also figured that some owners may not be mechanically inclined, so pictures might be helpful. In some cases, I have included my experience applying the specified torque.

I am no expert, so may have misidentified a given fastener or its quantity. Please let me know of any errors so I may correct them. I also do not know how often you should torque these fasteners. It would be prudent to try and wiggle each fastener each time you charge the battery. If in doubt, contact Lectric eBike's technical support.

The following page contains my torque table based on the XP 1.0 owner's manual. I have added inch-pounds, given a total count of the number of fasteners that I think are involved, and the size of the needed hex wrench, socket wrench, or openended wrench.

I use two beam style torque wrenches: a Neiko 0 to 80 inch-pound $1 / 4$ inch drive and a Craftsman 0 to 600 inch-pounds $3 / 8$ inch drive. The total cost was around $\$ 60$. An easier to use but higher-cost option is the click type torque wrench. If this appeals to you, I suggest looking at Park Tool. For about $\$ 300$, you can buy three click type torque wrenches that will cover the needed range.

If you do not have a torque wrench or are not comfortable tightening these fasteners, take your eBike to your local bike shop for a check up before riding for the first time.

[^0]I have added the torque table for the XP 3.0, graciously provided by John Courtney.

XP 1.0
Lectric eBike XP Torque Specifications

| Fastener | in-lbs | N* ${ }^{\text {m }}$ | size. mm | quant. | note |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Front Wheel Axle Nuts | 354 | 40 | 15 | 2 | socket or wrench |
| Rear Wheel Axle Nuts | 354 | 40 | 18 | 2 | wrench |
| Disc Rotor Mounting Bolts | 62 | 7 | 4 | 12 | hex wrench |
| Brake Lever Clamp Bolts | 62 | 7 | 5 | 2 | hex wrench |
| Brake Caliper Mounting Bolts | 62 | 7 | 5 | 8 | hex wrench |
| Shifter Clamp Screw | 44 | 5 | \#2 | 1 | Phillips |
| Seatpost Clamp | 80 | 9 | 6 | 1 | hex wrench |
| SaddleRail Binder | 195 | 22 | 14 | 2 | socket or wrench |
| Pedals | 310 | 35 | - | 2 | footnote 1 |
| Bottom Bracket | 575 | 65 | - | - | footnote 2 |
| Headset Parts | 301 | 34 | - | - | footnote 3 |
| Stem Binder Bolt | 186 | 21 | 6 | 1 | hex wrench, footnote4 |
| Handlebar Stem Clamp Bolts | 88 | 10 | 5 | 2 | hex wrench |
| Handlebar Stem Quick Release | 62 | 7 | 4 | 1 | hex wrench |
| Rear Derailleur Cable Clamp Bolt | 35 | 4 | 9 | 1 | socket or wrench |
| Rear Derailleur Mounting Bolt | 71 | 8 | 5 | 1 | hex wrench |
| Crank Bolts | 398 | 45 | 8 | 2 | hex wrench |
| Torque Arm Bolt | 62 | 7 | 4 | 2 | hex wrench |
| Fender Mounting Bolts | 53 | 6 | 5 | 2 | rear bolt hard to reach |
| Fender Mounting Screws | - | - | \#2 | 4 | Phillips |
| Rear Rack Mounting Bolts | 62 | 7 | 4 | 4 | hex wrench |
| Kickstand Mounting Bolts | 88 | 10 | 5 | 2 | hex wrench |
| Headlight Mounting Screw | 62 | 7 | \#2 | 1 | hand tight |
| Spokes | 73-81 |  | - | - | in pounds, footnote 5 |
| battery plug cover teather | snug |  | \#2 | 1 | Phillips |
| motor screws | - | - | - | 6 | footnote 6 |


| Tools: |
| :--- |
| hex wrenches: $4,5,6,8 \mathrm{~mm}$ |
| socket or wrench: $9,14,15 \mathrm{~mm}$ |
| open ended wrench: 9,15,18 mm |
| $\# 2$ Phillips screwdriver |
| torque wrenches |

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## Footnotes

1) There are two styles of pedals. The first screws into the crank while the second is secured with a bolt from the back. Use either a 15 mm open ended wrench or a 6 mm hex wrench. For the right pedal, tighten clockwise. For the left pedal tighten counterclockwise.
2) Lectric eBikes says "The bottom bracket has both crank sets and the PAS sensor attached and is torqued appropriately. We do not recommend removing them to check the torque value as you would need special tools and you can cause damage."
3) If your handlebars are not tightly secured to the front fork, contact Lectric eBike's technical support for guidance.
4) The Stem Binder Bolt is also called the Quill Bolt.
5) If any of the spokes are loose, take the bike to a bike shop.
6) These screws are tightened in the factory and should not be touched. If you find them loose, contact Lectric eBike's technical support for guidance.

XP 3.0
You can convert from Nm to inch-pounds by multiplying by 8.85 .

Tightening Torque

| Bottom Bracket | 30 Nm |
| :--- | ---: |
| Brake Caliper Mounting Bolts | 8 Nm |
| Brake Lever Clamp Bolts | 6 Nm |
| Crank Bolts | 50 Nm |

Disc Rotor Mounting Bolts 4 Nm
Fender Mounting Bolts 4 Nm
Headlight Mounting Screw 4 Nm
Headset Compression Bolt 4 Nm
Kickstand Mounting Bolts
Pedals
Rear Derailleur Cable Clamp Bolt
Rear Derailleur Mounting Bolt
Seat Rail Binder
Seatpost Clamp 18 Nm
Shifter Clamp Bolt
Spokes
Stem Clamp Bolts
Torque Arm Bolt
Wheel Axle Nuts

Spec

30 Nm
8 Nm
6 Nm
50 Nm

7 Nm
30 Nm
7 Nm
12 Nm
20 Nm

5 Nm
160-190 (KGF)
6 Nm
4 Nm
35 Nm

Reminder: the following numbers are for the XP 1.0

## Front Wheel Axle Nuts 354 inch-pounds



I found them at about 200 inch-pounds.


A rubber boot covers the nut on the left end of the rear axle. It pulls off.



The right end of the rear axle also has a rubber boot, but a power cord extends out from it. I didn't want to risk damaging this cord, so I did not try to pull off the boot.


An alternate view.

## Disc Rotor Mounting Bolts 62 inch-pounds

Here are two of the six bolts on this disk.


## Brake Lever Clamp Bolt 62 inch-pounds



I am looking up at the underside of the handlebar. The Arizona sky sure is pretty.

Brake Caliper Mounting Bolts


These two bolts are involved in adjusting the brakes.

These two bolts attach the brake assembly to the frame.



I felt this was way too much torque. I was able to only get to 25 inch-pounds.

Seatpost Clamp
80 inch-pounds


This official video, at time stamp 0:45, explains how to torque this knurled nut.

## Saddle Rail Binder <br> 195 inch-pounds



This is not the original seat.
This is a lot of torque, but it needs it. If you find your seat slowly tilting forward or back, check these nuts.

## Pedals

See also footnote 1 on page 3.
There are two styles of pedals with matching cranks. Shown here is the one with a bolt securing the pedal from the back of the crank. It uses a 6 mm hex wrench, although other sizes are possible.


The other style has the pedal screwing in from the front of the crank. It uses a 15 mm openended wrench.

Thanks to Michael Schiff for pointing out this design.

The pedal on the right side of the bike is tightened by turning the fastener clockwise. The pedal on the left side of the bike is tightened by turning the fastener counterclockwise. This is true for both styles of pedals.

One way to remember this is to realize that you want the action of pedaling to tighten the pedal. When you face the bike on the right side, the pedal is turning clockwise. The right-hand thread in the fastener will tighten. The opposite is true when facing the left side of the bike. That pedal turns counterclockwise. A lefthanded thread will tighten.

I found the fastener on the back of the crank was very tight, yet the pedal was loose.

Stem Binder Bolt, which is also called the Quill Bolt 186 inch-pounds


This picture may mess with your mind. The bolt head might initially look like it points to the right, and the center sticks out, but then it will flip and point to the left with the center recessed.

## Handlebar Stem Clamp Bolts 88 inch-pounds



The display blocks access to the rear bolt.


I don't think it could take the specified torque, so I just went with tight enough to close the latch with effort. Sorry that I can't be more specific. Obviously, if the handlebar stem slides down, it is too loose. If you can't close the latch, it is too tight.

Rear Derailleur Cable Clamp Bolt
35 inch-pounds


## Rear Derailleur Mounting Bolt 71 inch-pounds



Initially, I was getting a constant torque while I tightened this fastener. I couldn't tell if there was a lot of friction in the threads or if it was tearing out. By removing the fastener and coating it with an anti-seize compound, I tightened it to spec.

Crank Bolts


Torque Arm Bolts 62 inch-pounds


Right side.

Coating these bolts with an anti-seize compound let me get to the specified torque.

## Fender Mounting Bolts 53 inch-pounds



Rear fender bolt. There isn't much room between the bolt and the tire.


Front fender bolt.

It also secures the front-facing reflector and headlight.

Fender Mounting Screws hand tight


Rear Rack Mounting Bolts 62 inch-pounds


Coating these bolts with an anti-seize compound let me get to the specified torque.

Kickstand Mounting Bolts 88 inch-pounds


Each of these fasteners engages with a 10 mm nut on the back. Be sure to hold the nut with a wrench while torquing the fastener.

## Headlight Mounting Screw 62 inch-pounds



I was afraid that the specified torque would tear this screw out so I went with hand tight.


There was no spec for this fastener.

## Acknowledgments

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Thanks to Michael Schiff for pointing out that some pedals screw into the front of the crank.

Thanks to Robert Brullo for supplying the torque specs for the XP3.0.

I welcome your comments and questions.

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